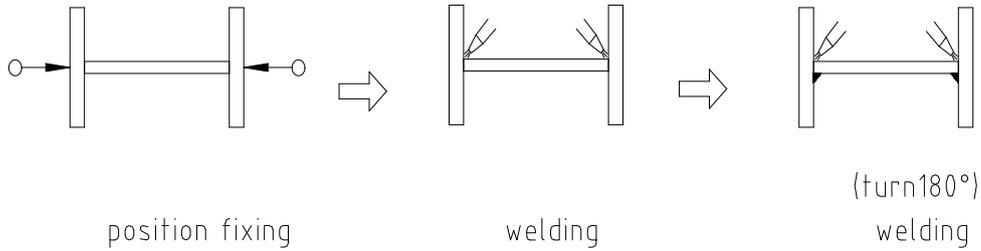
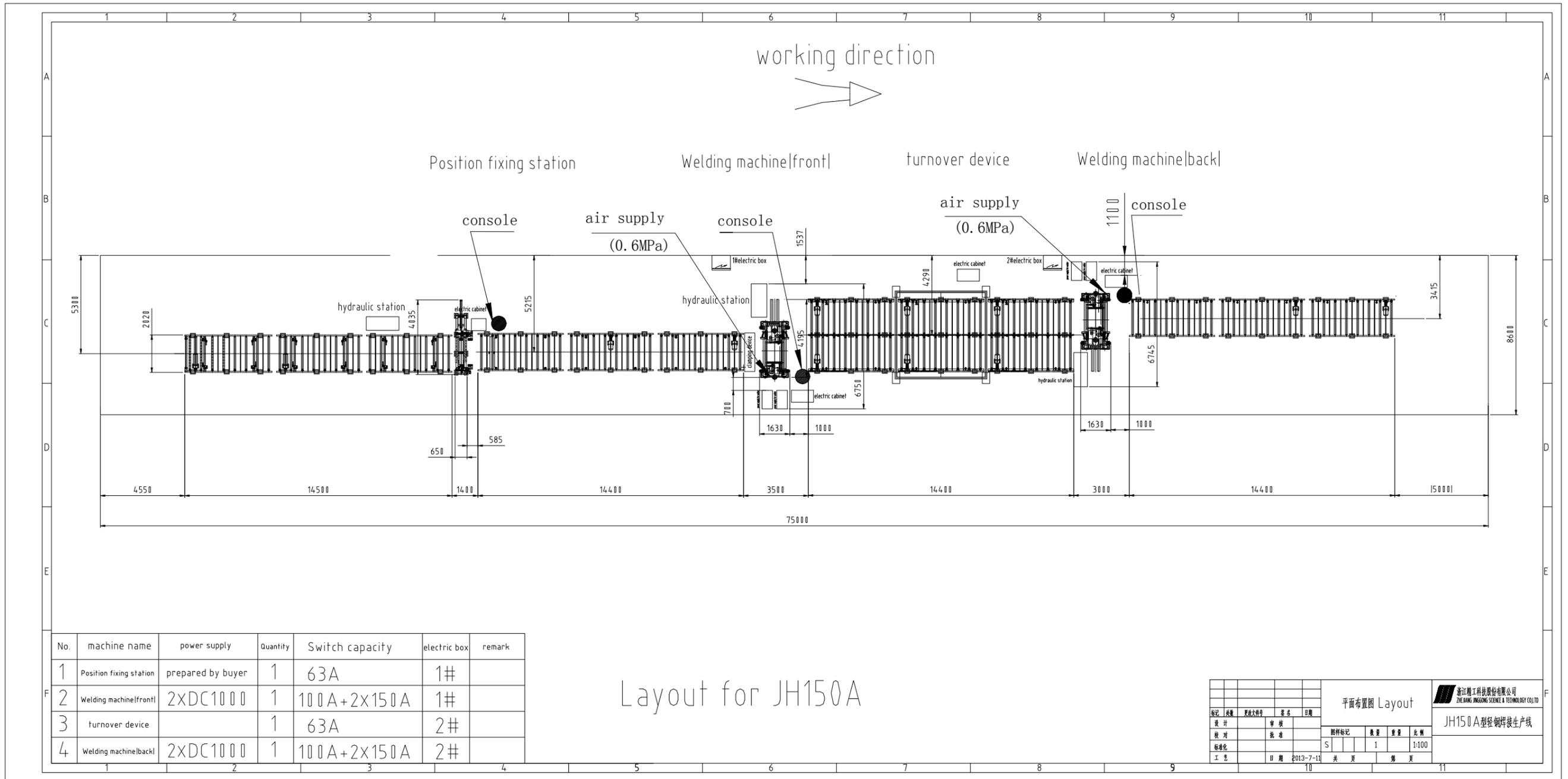


Working flow

The spot welding H-profile into the clamping equipment → into the main welder
 adjust the web height → the side roller of main machine impact → adjust the
 welding gun → turn on the switch for feeding welding agent → begin to weld
 turn on the switch for withdrawing welding agent → turn off the switch for feeding
 welding agent → finish welding → turn off the switch for withdrawing
 welding agent





Layout for JH150A

No.	machine name	power supply	Quantity	Switch capacity	electric box	remark
1	Position fixing station	prepared by buyer	1	63A	1#	
2	Welding machine(front)	2xDC1000	1	100A+2x150A	1#	
3	turnover device		1	63A	2#	
4	Welding machine(back)	2xDC1000	1	100A+2x150A	2#	

平面布置图 Layout				浙江精工科技股份有限公司 ZHEJIANG JINGGONG SCIENCE & TECHNOLOGY CO.,LTD	
设计	审核	日期	图样标记	数量	比例
校对	批准		S	1	1:100
工艺	日期	2013-7-11	共 页	第 页	